

AEG



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D4682-7

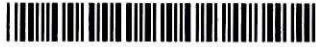
Job Sheet 176970



Part No: D4682-7

Job Qty: 6 ea

Part Name: Wearplate



Part Weight: 0 lbs

Status: Scheduled

Priority: AOC

Job Created: 5/3/18

Job Tracking No:

Due Date: 5/14/18

Created By: Michelle Gagnon-Donovan

Type: AOC

Description:

Note: DWG REV D SHEET 7 IPP REV:A 13.03.27 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	5/14/18	5/14/18	0.00	0.00	Start Up Waterjet		SC 18/05/07
100	Waterjet	6 pcs	5/14/18	5/14/18	0.00	2.03	Waterjet1		SC 18/05/07
110	QC	6 pcs	5/14/18	5/14/18	0.00	0.00	QC2 Waterjet-3		SC 18/05/07
120	QC	6 pcs	5/14/18	5/14/18	0.00	0.00	QC8-5		PD 18-05-13
130	Small Fab	6 pcs	5/14/18	5/14/18	0.00	1.52	Small Fab-7		SB
140	QC	6 pcs	5/14/18	5/14/18	0.00	0.00	QC5		PD 18-06-04
144	HandFinish	6 pcs	5/14/18	5/14/18	0.00	0.49	HandFinish4		JMD 04/06/2018
146	QC	6 pcs	5/14/18	5/14/18	0.00	0.00	QC5		38
150	Packaging	6 pcs	5/14/18	5/14/18	0.00	0.00	Packaging3-2		JUN 27 2018
160	QC21-SA	6 Ea	5/14/18	5/14/18	0.00	0.00	QC21		JUN 27 2018

Part Op 100 - 1-Cut as per dwg prog rev: D dwg rev: D 2-Deburr if required

Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB

120 - QC8- Inspect parts - second check

130 - Form as per dwg D4682

140 - QC5- Inspect part completeness to step on W/O

144 - 1- Apply Rockguard on entire concave surface as per dwg A/R Rockguard Batch: 130854 2- Indicate FWD direction as shown using white paint marker(SEE NOTE 11)

146 - QC5- Inspect part completeness to step on W/O

150 - Identify as per dwg & Stock Location: LOCATION : WA001

160 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S18GA	304/316 .050 Sheet	18.7200 sf (3.12 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S18GA	19	129	0

Part Specifications

Specifications could not be found.



Container No: S069194



Part: D4682-7

Job No: 176970

Serial No/Batch: S069194

Revision:

Inspector:

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Date: 05/07/18

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